



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3886-041
Job Sheet 168904-A



split from 168904

Part No: D3886-041

Job Qty: 16 ea

Part Name: Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/17

Job Tracking No:

Due Date: 12/8/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	QC	16 pcs	12/7/17	12/7/17	0.00	0.00	QC5		
150	Large Fab	16 pcs	12/7/17	12/7/17	0.00	4.35	Large Fab 1		<i>OYK 17/12/14</i>
160	QC	16 pcs	12/7/17	12/7/17	0.00	0.00	QC9		<i>PD 17-12-19</i>
170	QC	16 pcs	12/7/17	12/7/17	0.00	0.00	QC5		<i>PD 17-12-19</i>
180	Powdercoat	16 pcs	12/8/17	12/8/17	0.00	0.41	Powdercoat2		<i>BR 17-12-20</i>
190	QC	16 pcs	12/8/17	12/8/17	0.00	0.00	QC3		<i>BEB 17/12/21</i>
200	Packaging	16 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3-2		<i>AT</i>
210	QC21-SA	16 Ea	12/8/17	12/8/17	0.00	0.00	QC21		<i>ST528</i>

Part Op Descriptions: 150 - Weld as per Dwg D3886 and QSI 004 use DT9626 A/R SS ROD Batch:

M 138467. START: 250155 O.V.T. 400° FINISH: 255205

DEC 22 2017

Operation
150-Large |

DART
AEROSPACE
S022071

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Lug Assembly

e.linda

PART NO:

D3886 - 041

Revision:

Operation:

Large Fab

Change No:

Mfg Date: 12/14/17

Job No: 168904 - A

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					